

Date: Wednesday, 3/14/2007 12:25:01 PM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	HEATER TUBE 6"	
Job Number	31185		Part Number	D2293	
Estimate Number	12699		Drawing Number	D2293 REV. B	
P.O. Number	N/A		Project Number	N/A	
This Issue	3/14/2007	S.O. No. : N/A	Drawing Revision	B	
Prsht Rev.	NC		Material	N/A	
First Issue	N/A		Due Date	3/21/2007	
Previous Run	30620		Qty:	4	Um: Each
Written By	John		Comment	Est Rev:A New Issue 07-02-02	
Checked & Approved By	John 03.14				
Comment					

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T6000W250	6061-T6 Tube 6.00X.250W
Comment: Qty.: 0.0875 f(s)/Unit Total : 0.3499 f(s) 6061-T6 Tube 6.00x.250W Material: 6061-T6 (6" OD x 0.250") wall seamless tubing (M6061T6T6.000W.250) Batch: M103436 D/P 07/03/17		
2.0	LATHE CONV.	CONVENTIONAL LATHE (1)
Comment: CONVENTIONAL LATHE TURN I.D AS PER DWG D2292 D/P 07/03/17		
3.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE (2)
Comment: INSPECT PARTS AS THEY COME OFF MACHINE D/P 07/03/17		
4.0	QC8	SECOND CHECK (3)
Comment: SECOND CHECK S.1 07/03/17 (4)		
5.0	PACKAGING 1	PACKAGING RESOURCE #1 (5)
Comment: PACKAGING RESOURCE #1 Identify and Stock Location: <i>Op 07/03/18 (4) C</i>		
6.0	QC21	FINAL INSPECTION/W/O RELEASE (6)
Comment: FINAL INSPECTION/W/O RELEASE D/P 07/03/19		
Job Completion U 07.03.19		

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

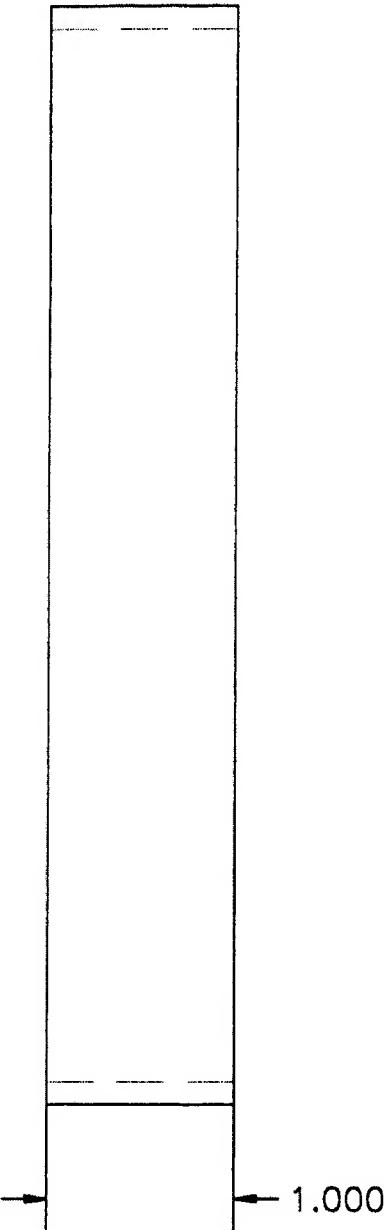
Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART

DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED B.W.	APPROVED B.W.	DRAWING NO. D2293	REV. B SHEET 1 OF 1
DATE 94.10.25		TITLE 6" HEATER TUBE	SCALE 1:1
B	96.01.15	CHANGED MATERIAL	



MATERIAL: 6061-T6 TUBE
6" DIAM 0.125 WALL CUT 1" LONG

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 31185

DART AEROSPACE LTD	Work Order:	31185
Description: Heater Tube 6"	Part Number:	D2293
Inspection Dwg:	Rev:	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	DSP	Audited by:	JL	Prototype Approval:	N/A
Date:	07/03/17	Date:	07/03/17	Date:	N/A

4